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ORIGINAL ARTICLE

Novel Technique in Production of Pb (II)- Imprinted Polymers

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Abstract

Ion imprinting techniques were used to produce ion imprinted polymer (IIP) particles for the selective removal of Pb^{2+} from aqueous environments. As the Templating monomers, acrylic acid, acrylic amine ligand, and Methylene Bisacrylamide crosslinker were chosen. The imprinted polymer was prepared by free radical polymerization. By leaching with 0.1 M HCl, the (Pb²⁺) ion was removed from the template. The polymer particles were characterized by IR spectroscopy, Thermal analysis and potentiometric analysis. The produced polymer was mechanically crushed into fine particles, assembled into a sensor probe, and linked to a bare HB graphite pencil electrode (GPE). The sensor has a linear dynamic range for Lead (II) ion determination of 4.5–50 ppb and provides best results at pH 4.6 under conditions of continual stirring. In a setting with many analytes, the sensor has been applied to monitor Lead (II) ions. The prepared samples showed high thermal stability with high selectivity for electrochemical detection of lead metal ions.

Keywords: Acrylic polymers, Free radical polymerization, Ion imprinted polymers, Lead ion, Toxic heavy metals

1. Introduction

I t is urgently necessary to develop both treatment and detection approaches in an industrial society due to contamination with very hazardous heavy metals that have very low toxicity limits. The environmental effects of these pollutants have catastrophic consequences for living organisms and plants. Therefore, accurate and specific detection of these ions is crucial to health Wu and colleagues [1].

Atomic absorption spectrometry (AAS), inductively coupled plasma atomic emission spectrometric (ICP-AES), and solid phase spectrophotometry (SPS) are a few of the methods used to evaluate contaminants Lu and colleagues [2]. Anodic stripping voltammetry (ASV) is the most widely used method for detecting and determining the existence of heavy metals in aqueous solutions. This method uses a square wave and a differential pulse anodic stripping voltammetry (DPASV) Marton and colleagues, Zhai and colleagues [3-8], to realize the redissolution step square wave anodic stripping voltammetric (SWASV) Sylvestre and colleagues, Khadro and colleagues [9-11].

Sensors made by MIP technique is one of the most recent technologies for applying in ASV testing method for detection of Pb^{2+} as one of the most harmful heavy metals.

Imprinted polymerization is a process that turns monomers into imprinted polymers that are selective for the target analyte when polymerized in a solution containing the particular analyte Hasanah and colleagues [12].

The process of ion imprinted polymer (IIP) elaboration in the following three steps (1) metal ion complexation with a suitable ligand (2) Polymerization of the generated complex with a cross linker (3) the template ion is eliminated after polymerization Deng and colleagues [13]. The properties of IIPs are

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Tał	ole	1.	Experiments	of	group	(1)	that	contain	the	ligand	monomer.
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Experiment	Acrylic acid [mmol]	Ligand [mmol]	Metal Ion [mmol]	Crosslinker [mmol]	Initiator [mmol]
Exp 1	15	10	5	40	1
Exp 2	15	10	5	50	0.8

Table 2. Experiments of group (2) that doesn't contain the ligand monomer.

Experiment	Acrylic acid	Metal ion	Crosslinker	Initiator
	[mmol]	[mmol]	[mmol]	[mmol]
Exp 3	15	5	40	1
Exp 4	15	5	50	0.8

exceptional due to their extreme selectivity due to the memory effect from the preparation method. This high selectivity is mainly due to the Size and form of the produced cavities and the ligand's compatibility with the target ion Fereidoonipour and Rajabi [14]. As recognition sites are generated by certain ligands selfassembling around the metal ion and then crosslinking, this configuration allows the binding sites to match the charge, size, and coordination number of the ion Ventura and colleagues [15]. Additionally, the crosslinking and leaching processes can preserve the complicated geometry, creating a favourable environment for the template ion rebinding. IIPs can be thought of as artificial affinity media for these reasons Deng and colleagues [13]. So, the scope of this study is how to find a methodology for production of Pb (II) imprinted polymers for using it as indicators for heavy harmful Pb (II) for industrial usage.

2. Experimental

2.1. Materials

Lead (II) oxide (PbO) was obtained from Lobachem, India, acrylic acid (AA) was purchased from Arkema., France, N, N'-methylene bis(acrylamide) (MBA) was purchased from Sisco Research Laboratories (SRL) - India, 2-(Dimethylamino) ethyl methacrylate and 2, 2'-Azobis [2-(2-imidazolin-2-yl) propane] dihydrochloride (VA-044) were purchased from Sigma Aldrich (USA), Distilled and deionized water were used throughout the experiments.

2.2. Methodology

2.2.1. Preparation of Pb (II) imprinted polymer

The Pb²⁺ imprinted polymer was prepared by free radical polymerization, PbO was dissolved in deionized water, acrylic acid was added and Shaked thoroughly until complete solubilization followed by 2-Dimethylamino ethyl methacrylate as a ligand and N, N'-Methylene bisacrylamide (MBA) as a cross-linker. After that, 2, 2'-Azobis [2-(2-imidazolin-2-yl)



Fig. 1. Schematic representation of an Pb^{2+} IP synthesis.



Fig. 2. FT-IR spectra of exp (1).



Fig. 3. FT-IR spectra of exp (2).

Table 3. TGA records for group (1).

Experiment	First stage %	Second stage %	Mass fraction of total weight loss (%) at 900 °C	Char Residue % at 900 °C
Exp (1)	19.08	52.57	71.6	28.4
Exp (2)	19.1	56.19	75.29	24.71

propane] dihydrochloride (VA-044) [water soluble initiator] was added.

The mixture was vigorously shaken after every addition of ingredients. Polymerization process was carried out for 24 h in a thermostat water bath at 60-70 °C with constant stirring. The produced imprinted polymer was twice or three times washed with deionized water to remove unreacted monomer, dried well, and then crushed, powdered, and sieved before being stored.

To leach the ion from the IIP template, IIP samples were treated with 0.1 M HCl. This procedure was repeated 3 times to ensure the absence of the template (Pb^{2+}).

Experiments were divided into two groups. The first group includes the prepared samples in presence of the ligand monomer and the second group does not contain the ligand monomer to study the effect of its presence and absence on the selectivity of the prepared polymer according to the following Tables 1 and 2, Fig. 1.

2.3. Characterization of polymers

2.3.1. FTIR spectrophotometer

Fourier transform infrared (FTIR) spectra of imprinted polymers were measured using a



Fig. 4. TGA thermograms of exp (1).



Fig. 5. TGA thermograms of exp (2).



Fig. 6. FT-IR spectra of exp (3).

Table 4. TGA records for group (2).								
Experiment	First stage %	Second stage %	Mass fraction of total weight loss (%) at 900 °C	Char Residue (%) at 900 °C				
Exp (3) Exp (4)	17.38 18.93	62.33 75.99	79.71 94.92	20.29 5.08				

(Thermo Nicolet Avatar370) spectrometer and the KBr pellet technique in the 4000-500 cm^{-1} range at room temperature.

2.3.2. Thermal gravimetric analysis (TGA)

TGA Q500, (TA instruments) was used to evaluate the thermal stabilities of the films, thermo balance



Fig. 7. FT-IR spectra of exp (1).



Fig. 8. TGA thermograms of exp (3).

sensitivity 0.1 μ g. Samples were heated in nitrogen, flowing rate at 50 ml min⁻¹ from 25 to 500 °C at a heating rate of 10 °C min⁻¹. Sample weights ranging from 5 mg to 10 mg were used.

Cyclic voltammetry (CV), and square wave voltammetry (SWV) were measured using a Gamry

Reference 3000 electrochemical workstation with a

standard three-electrode system. A bare or modified graphite pencil electrode (GPE) was the working

electrode, An Ag/AgCl electrode and a platinum

2.3.3. Electrochemical analysis

3. Results and discussion

3.1. Characterization of group (1)

electrodes, respectively.

3.1.1. FTIR spectroscopy

Figure 2 shows that there are no bands in the range of 1638–1648 cm⁻¹ and this is clear evidence that there are no vinyl groups in the polymer particles. This result might be explained by the complete polymerization of

wire were adopted as the reference and counter



Fig. 9. TGA thermograms of exp (4).



Fig. 10. Cyclic voltammetry curves of the exp 1/GPE (a), exp 2/GPE (b), exp 3/GPE (c), exp 4/GPE (d), for the individual analysis of Pb (II) ions at various pH values.

the prepared polymers, including DMAEMA, AA, and MBA. The band 3635.12 could indicate the presence O–H group of excess AA, 3263.9837 indicates the presence N–H group of excess MBA while the bands 1768.72134, 1851.24 indicates the presence C]O group which belongs to AA and MBA, respectively.

Figure 3 shows that there are no bands in the range of 1638–1648 cm–1 and this is clear evidence that there are no vinyl groups in the polymer particles. This result might be explained by the complete polymerization of the prepared polymers, including DMAEMA, AA, and MBA. The band 3608.38875 could indicate the presence O–H group of excess AA, 3254.21995 indicates the presence N–H group of excess MBA while the bands 1743.0179, 1832.02046 indicates the presence C]O group which belongs to AA and MBA, respectively.

3.1.2. Thermal gravimetric analysis

The thermal stabilities of AA – DMAEMA copolymer crosslinked by MBA were performed by TGA technique and the data obtained from the curves analysis in Table 3 and thermo-grams shown in Figs. 4 and 5. It is clear that the polymer samples exp (1) and exp (2) showed high thermal stability from room temperature to 900 °C. The thermogram showed two stages of thermal decomposition. The first stage from room temperature to 400 °C with a maximum at 250 °C exhibits a weight loss of 19.08% may be due to the removal of residual monomers and trapped water molecules. The second stage from 400 to 900 °C This decomposition is characterized by a weight loss of 52.57% due to short chain fragments created by chain scission. However, the differences between the two polymers in weight loss in the two stages during the analysis is not markable, polymer of exp (1) can be considered little more thermally stable than polymer of exp (2).

3.2. Characterization of group (2)

3.2.1. FTIR spectroscopy

Figure 6 shows that there are no bands in the range of 1638–1648 cm–1 and this is clear evidence



Fig. 11. SWV responses of the exp 1/GPE (a), exp 2/GPE (b), exp 3/GPE (c), exp 4/GPE (d), for the individual analysis of Pb (II) ions. (Insets were the corresponding calibration plots of stripping peak current against concentrations).

that there are no vinyl groups in the polymer particles. This result might be explained by the complete polymerization of the prepared polymers, including AA, and MBA. The band 3594.88491 could indicate the presence O–H group of excess AA, 3257.90281 indicates the presence N–H group of excess MBA while the bands 1759.59079, 1832.02046 indicates the presence C]O group which belongs to AA and MBA, respectively.

Figure 7 shows that there are no bands in the range of 1638–1648 cm–1 and this is clear evidence

Table 5. The corresponding constants and correlation coefficient for linear equation of experiments of group (1) and group (2).

Modified Electrode	А	b (μA ppb ⁻¹)	R ²
Exp 1/GPE	0.3452	1.979	0.9982
Exp 2/GPE	1.5248	1.962	0.9996
Exp 3/GPE	0.0305	2.170	0.9989
Exp 4/GPE	5.0064	2.710	0.9989

that there are no vinyl groups in the polymer particles. This result might be explained by the complete polymerization of the prepared polymers, including DMAEMA, AA, and MBA. The band 3608.38875 could indicate the presence O–H group of excess AA, 3257.90281 indicates the presence N–H group of excess MBA while the bands 1759.59079, 1835.70332 indicates the presence C]O group which belongs to AA and MBA, respectively.

3.2.2. Thermal gravimetric analysis

Thermo-gravimetric analysis of group (2) was also investigated using TGA analysis. The data obtained from the curves analysis in Table 4 and thermograms shown in Figs. 8 and 9. The two polymers showed good thermal stability from room temperature to 900 $^{\circ}$ C.

The thermogram of exp (3) showed two stages of thermal decomposition. The first stage from room temperature to 400 $^{\circ}$ C with a maximum at 250 $^{\circ}$ C

Sensing electrodes	Sensitivity Pb (II)/(µA ppb ⁻¹)	Ref.
Bi/EPPGE	0.0354	[16]
Unmodified EPPGE	0.954	[17]
Bi nanopowder/SPE	0.715	[18]
Bi/MWCNTs; Nafion/GCE	0.218; 0.271	[19]
Bi/ABTS-MWCNTs/GCE	0.532	[20]
Bi/CNTs/PSS/GCE	0.0792	[21]
Bi/Graphene-Nafion	0.950	[22]
MWCNTs	0.101	[23]
Hg film/SPEs	0.085	[24]
Heated graphite	0.014	[25]
nanoparticle-based SPEs		
MgO nanoflowers	3.410	[26]
Fe ₃ O ₄	0.049	[27]
rGO-Fe ₃ O ₄	0.066	[28]
rGO-Fe ₃ O ₄ nano composites	0.092	[29]
MgO-nafion GCE	0.026	[30]
Layered Co ₃ O ₄ /nafion GCE	0.136	[31]
poMWCNTs GCE	0.017	[32]
MnO2 nanoparticals GCE	0.021	[33]
Nanoplate-stacked Fe3O4 GCE	0.119	[34]
MgSiO3/nafion GCE	0.046	[35]
MnFe2O4 GCE	0.096	[36]
MnFe2O4@Cys GCE	0.275	[37]
MgFe-LDH/graphene/GCE	0.276	[38]
$[Ru(bpy)_3]^{2+}$ -GO	0.116	[39]
Co:ZnO/RGO/GCE	0.117	[40]
L-cys-rGO/GCE	0.023	[41]
MnFe ₂ O ₄ /GO/GCE	0.164	[42]
AgNPs/RGO/GCE	0.235	[43]
NH ₂ -MIL-88(Fe)-rGO/GCE	0.164	[44]
MoS ₂ /rGO/GCE	0.241	[45]
Exp 1/GPE	1.979	This study
Exp 2/GPE	1.962	This study
Exp 3/GPE	2.170	This study
Exp 4/GPE	2.710	This study

Table 6. Comparison of Pb (II) sensing performance to previously reported studies of various sensing electrodes.

Notes: MWCNTs, multi-walled carbon nanotubes; PSS, poly(sodium 4-styrenesulfonate); ABTS, 2,2'-azinobis(3-ethylbenzothiazoline-6-sulfonate) diammonium salt; EPPGE, edge plane pyrolytic graphite electrode; SPEs, screen-printed electrodes; GCE, glass carbon electrode; LOD, limit of detection; MgFe-LDH, hierarchical MgFe-layered double hydroxide; [Ru(bpy)₃]²⁺-GO, ruthenium(II) bipyridine complex-graphene oxide; Co:ZnO, cobalt doped ZnO; G, graphene; IAP30/RTIL, irradiated attapulgite at a fluence of 30 kGy with room temperature ionic liquid.

exhibits a weight loss of 17.38% may be due to the removal of residual monomers and trapped water molecules. The second stage from 400 to 900 °C, this decomposition is characterized by a weight loss of 62.33% due to short chain fragments created by chain scission.

The thermogram of exp (4) showed two stages of thermal decomposition. The first stage from room temperature to 400 °C with a maximum at 250 °C exhibits a weight loss of 18.93% may be due to the removal of residual monomers and trapped water molecules. The second stage from 400 to 900 °C, this decomposition is characterized by a weight loss of 75.99% due to short chain fragments created by chain scission.

The thermal characterization shows clearly that existence of ligand in the template polymer enhance the thermal stability of group (1) polymers compared with polymers of group (2) due to the big difference observed in the weight loss results.

3.3. Electrochemical analysis

3.3.1. Optimum experimental pH condition

The first step of the experiment is to test the sensing performance of working electrodes toward Pb (II). The effect of solution pH in citric/phosphate as buffer in the following discussion demonstrated this case. With various working electrodes, the cyclic voltammograms were recorded as shown in Fig. 10. Figure 10 shows the cyclic voltammograms of 50 ppb Pb (II) using four different electrodes to get well-defined, more sensitive signals and obtain the best response for electrochemical detection of lead metal ions with the experiments of group (1)/GPE modified electrodes and group (2)/GPE modified electrodes. The best pH of the working buffer solution for CV measurements was selected by the criteria of high and sharp current signal at pH 4.6.

3.3.2. Electrochemical response of modified electrodes for determination of Pb (II)

The individual measurements of Pb (II) using modified GPE electrodes were performed as shown in Fig. 11. Figure 11a–11d shows the square wave voltammetry (SWV) responses of the modified GPE electrodes for Pb (II) at different concentrations, and the corresponding calibration curves being derived accordingly (inset in Fig. 11a-d). At potentials of approximately 0.5 V, Pb (II) is detected, Peak current varies from 1.5 to 9.5 ppb in direct proportion to Pb (II) concentration. For all following analyses, a pulse amplitude of 25 mV was applied.

The regression equation is as follows,

 $I_p = a + bC$

where I_p is the peak current (μ A); *C* is the concentration of metal ion (ppb); *a*, *b* is intercept and slope, respectively. The sensitivity of sensors (*b*) to Pb (II), intercepts (*a*), and correlation coefficients related to four modified electrodes were listed in Table 5.

To illustrate the effectiveness of the proposed modified electrodes, The determination of Pb (II) ions using these modified electrodes was compared with previously reported various electrodes. It was



Fig. 12. Interference of Cu (II) metal ions on the stripping peak currents of the exp 1/GPE (a), exp 2/GPE (b), exp 3/GPE (c), exp 4/GPE (d), for the individual analysis of Pb (II) ions.

found that these electrodes have more sensitivity toward Pb (II) than the majority of other Bi-based electrodes for the detection of Pb (II). The comprehensive comparison with previously reported studies is summarized in Table 6.

3.3.3. Interference and selectivity studies

After completing the individual of Pb (II), we will study the mutual interferences of Pb (II) with Cu (II), or Fe (III) at the GPE-modified electrodes.

The interference was studied by calculating the percentage of peak current of the competing ions to the peak current of the individual lead ions as the follow:

Interference % =
$$\left[1 - \frac{I_{int}}{I_{Pb}}\right]$$
 100

where I_{Pbr} I_{int} are peak currents for lead and interfere ion respectively. When fixing the concentration at 9.5 ppb of Pb (II), with increasing Cu (II) ion concentrations 4.5, 25, and 50 ppb, the signals were found to be no change was noted for Pb (II) at various concentrations of Cu (II) ion when utilize exp 1, exp 2, or exp 3 modified electrodes (Fig. 12).

While it was noted that there was a difference in the values of the peak current when the concentration of copper ions changed using exp 4 modified electrode, and it was clear from this that the presence of copper ions affected the determination of the concentration of lead ions if they were found with them in the same solution. Similar results could be obtained when fixing the concentration of Pb (II) at 9.5 ppb variation of Fe (III) ion concentrations 4.5, 25, and 50 ppb (Fig. 13).

The calculated interference percentages were around zero, this reinforces the impression that these values are very close to that for individual measurement of Pb (II), and relative standard deviation (RSD %) value was less than 10%, as shown in Table 7.



Fig. 13. Interference of Fe (III) metal ions on the stripping peak currents of the exp 1/GPE (a), exp 2/GPE (b), exp 3/GPE (c), exp 4/GPE (d), for the individual analysis of Pb (II) ions.

Modified Electrode	Interfere n (ppb)	netal ions	Interfere (%)	RSD %	
Exp 1/GPE	Fe (III)	4.5	-1.3	3.9	
1		25	0.8		
		50	0.8		
	Cu (II)	4.5	1.0	2.1	
		25	0.6		
		50	1.2		
Exp 2/GPE	Fe (III)	4.5	-1.8	3.7	
*		25	-0.2		
		50	0.0		
	Cu (II)	4.5	0.6	8.2	
		25	4.3		
		50	1.3		
Exp 3/GPE	Fe (III)	4.5	-1.7	7.4	
		25	2.3		
		50	0.0		
	Cu (II)	4.5	0.8	11.1	
		25	5.7		
		50	2.5		
Exp 4/GPE	Fe (III)	4.5	19.5	247.7	
		25	50.7		
		50	85.9		
	Cu (II)	4.5	10.4	209.6	
		25	42.9		
		50	69.8		

 Table 7. Interference percentage and relative standard deviation using modified electrodes.

4. Conclusion

From observed data of the thermal analysis of both group (1) and group (2) we can conclude that group (1) is more thermal stable than group (2) that can be explained by the presence of ligand in polymers of group (1) improve the thermal stability than its absence.

We conclude from this study, all the electrochemical analysis indicates that the selectivity of Pb (II) on exp (3), exp (1), exp (2) modified electrodes is unaffected by the presence of Cu (II) or Fe (III) ions.

Conflicts of interest

Authors declare that there is no conflict of interest.

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