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SYNTHESIS OF MAGNETICALLY RECYCLABLE SPINEL FERRITE (MFE₂O₄, M= ZN, CO, MN) NANOCRYSTALS ENGINEERED BY SOL GEL-HYDROTHERMAL TECHNOLOGY: HIGH CATALYTIC PERFORMANCES FOR NITROARENES REDUCTION

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SYNTHESIS OF MAGNETICALLY RECYCLABLE SPINEL FERRITE (MFe₂O₄, M= Zn, Co, Mn) NANOCRYSTALS ENGINEERED BY SOL GEL-HYDROTHERMAL TECHNOLOGY: HIGH CATALYTIC PERFORMANCES FOR NITROARENES REDUCTION

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ABSTRACT

Highly stable and magnetically recoverable MFe₂O₄ (M= Zn, Co, Mn) spinel ferrite nanoparticles; synthesized using sol gel-hydrothermal technology via utilizing polyvinyl alcohol surfactant, were proposed as heterogeneous catalysts for the reduction of nitroarenes. The morphological characteristics, structural exploration, surface, optical, and vibrational properties were performed using powder X-ray diffraction, high-resolution transmission electron microscopy, energy dispersive X-ray, N₂ sorptiometry, diffused UV-visible reflectance spectroscopy. The results showed that MnFe₂O₄ exhibited the best performance in the reduction of 4-nitrophenol (4-NP), 2,4,6 tri-nitrophenol (2,4,6-NP) and 4-nitroaniline (4-NA) and revealed 100% conversion into the corresponding amino derivatives in 270 sec with rate constant equal 0.01061 sec⁻¹, 0.01134 sec⁻¹ and 0.01355 sec⁻¹, respectively. The superiority of the catalytic reduction of MnFe₂O₄ was due to increasing the pore radius and pore volume (6.75 nm, 0.227 cc/g) values compared to other nanoferrites. The synthesized nanoferrites indicate independence of the activity on crystallite sizes due to the insignificant margin of change (from 6 to 10 nm). Conversely, decreasing the activity of ZnFe₂O₄ was due to increasing the Zn²⁺ ions size that induces an increase in lattice parameter values and thus increases the long-range electron transfer between Fe²⁺-Fe³⁺ ions. The MnFe₂O₄ catalyst that presented the highest saturation magnetization (135 emu/g) indicated the highest reduction potential for 4-NA comparatively in the presence of NaBH₄ and the reduction reaction followed pseudo first-order kinetics. Increasing the reduction performance of 4-NA compared to other nitroaromatics on MnFe₂O₄ was explained based on the formed intermediates, their reactivities, and hydrophobicities.

Keywords: Nanoferrites; PVA template; MnFe₂O₄; Characterization; Nitroarenes reduction

INTRODUCTION

The great release of hazardous pollutants into the environment is increasing with the industrialization progression. Hazardous pollutants containing organic nitro compounds are distinctively dangerous because of their toxic and carcinogenic character [1]. Pure pollutants usually decompose at high temperatures, however, solutions of nitro compounds may decompose at much lower temperatures exhibiting large amounts of heat. Amongst these, the aromatic nitro compounds specially nitrophenols are the major pollutants existing in industrial and agricultural waste waters because of their solubility and stability in water [2]. On the other hand, nitroaniline, which dissolves in hot water and ethanol, causes respiratory tract irritation, anoxia due to the formation of methemoglobin and bone marrow abnormalities with damage to blood forming tissues [3]. Because of their dangerous nature, nitrophenols and nitroaniline have been

arranged as priority pollutants by the U.S Environmental Protection Agency [4]. Besides, Picric Acid that is used as a primary explosive is highly toxic and dangerous material. Therefore, the removal of such pollutants from industrial waste water is crucial for environmental health. Therefore, many researchers are appointed to develop environmental and clean techniques for the removal of such pollutants from industrial waste water. Many redox processes have been managed for the removal of nitroaromatics such as catalytic moist air oxidation [5], photocatalytic degradation [6, 7], electrochemical processes [8-10], hydrogenation reactions [11, 12], etc. An important way to remove nitroaromatics and to get the maximum benefit is to carry out their reduction to aminoaromatics. Aminoaromatics are the most important constituents in the synthesis of many industrial dyes, pharmaceuticals, corrosion inhibitor, photographic developers and some biologically active compounds

[13, 14]. Many methods are available for the reduction of nitroaromatics to the corresponding aminoaromatics namely electrolytic reduction [15], metal/base reduction [16], homogenous catalysis [17], heterogeneous catalytic hydrogenation [18], photo-reduction [19, 20] and use of reducing agents like hydrazine hydrates [21], etc. Nevertheless, these methods are associated with one or more limitations such as problematic in catalyst retrieval, problems concerning discarding metal oxide sludge, time-consuming, hazardous effects of some of the used reagents, carcinogenic and mutagenic effects of hydrazine etc. However, reduction using NaBH_4 was shown to be activated in the presence of suitable catalysts via giving the corresponding hydride [22]. For instance, transition metals in aqueous media produce metal borides in presence of NaBH_4 that reduces nitro aromatics via evolution of H_2 gas and production of hydride ion [23]. For example, Mandalimath and Gopal [24] carried out nitrophenols reduction using NaBH_4 in the presence of group-A (CuO , Co_3O_4 , Fe_2O_3 , NiO) and group-B (TiO_2 , V_2O_5 , Cr_2O_3 , MnO_2 and ZnO) of first row transition metal oxides. The first oxides enhanced the electron transfer process necessary for reduction whereas oxides of group B were inactive. It has also been demonstrated that [25] the catalytic reduction of nitrophenols can be obtained on high precious metals such as gold and silver nanocatalysts. The Au and Ag nanocatalysts those synthesized via different procedures [20, 24-25] and showed various morphologies were used to reduce nitroaromatics photo-catalytically based on their surface Plasmon resonances phenomena. Du et al. [26] exploited the nanocomposite $\text{Fe}_3\text{O}_4/\text{SiO}_2(\text{Ag})$ of microspheres shape for the reduction of 4-nitrophenol in aqueous medium at room temperature as a magnetic separable catalyst. Ni catalysts were the primer ones on their surfaces nitroaromatics reduction were performed. Lately, Kalbasi et al. [27] examined Nanoparticles–polyvinyl amine/SAB-15 catalyst for fast reduction of aromatic nitro compounds. On the other hand, ferrites of the type MFe_2O_4 with the spinel structure and magnetic properties were also utilized as catalysts for the reduction of nitrophenol. Feng et al. [28] examined the effectiveness of CuFe_2O_4 magnetic

nanoparticles for the nitrophenol reduction that has been achieved in presence of 200 equivalent excess of NaBH_4 at the conversion of 95% achieved in 40 s. However, this later catalyst suffers from week stability and hard regeneration. So far very few reports are available where ferrites have been utilized as catalysts for the reduction of aromatic nitrocompounds in presence of NaBH_4 as reducing agent. The use of ferrites as catalysts is very beneficial because of simple and facile synthetic procedure as well as their resistance to severe acidic and basic conditions. Their magnetic nature makes them magnetically separable from the reaction mixture in a convenient manner. Therefore, the present work deals with the investigation of comparative catalytic efficiency of pure ferrites MFe_2O_4 ($\text{M} = \text{Mn, Co, Zn}$) synthesized by sol gel-hydrothermal method in the reduction reaction of nitrophenols (4-nitrophenol and 2,4,6-trinitrophenol) and 4-nitroaniline to the corresponding amino derivatives. The enhanced reduction efficiency of nanoferrites, effect of residual polyvinyl alcohol used while synthesis on surface, optical properties, and crystallites size has been evaluated in a firm way with the samples catalytic performances.

2. Experimental

2.1. Materials

Ferric chloride, zinc acetate, manganese formate, cobalt chloride, citric acid (99.57%), sodium borohydride (97%), polyvinyl alcohol (PVA, Fluka, M.Wt= 1250,000) and sodium hydroxide were obtained from Fisher Scientific. 4-nitrophenol; 4-NP (99%), 2,4,6-trinitrophenol; 2,4,6-NP (99%) and 4-nitro-aniline; 4-NA (99%), were purchased from S.D. Fine chemicals. All the chemicals were of analytical grade, commercially available and used without further purification.

2.2. Catalyst fabrication

Nano-ferrites MFe_2O_4 ($\text{M} = \text{Mn, Co, Zn}$) were synthesized employing the sol gel- hydrothermal technique. The stoichiometric amounts of desired metal acetates and citric acid; used to acquire homogenous distribution of the metal ion (in the molar ratio 1:1), were separately dissolved in minimum amounts of distilled water.

On the other hand, iron chloride was dissolved in distilled water to give a molar ratio of Fe/M = 2. After complete dissolution, citric acid solution was poured onto the metal precursors followed by polyvinyl alcohol (PVA, 2 g/90 ml) addition whilst stirring. PVA plays many crucial roles in synthesizing nanoferrites including control of the nanoparticles growth, prevention of agglomeration and production of nanoparticles in uniform shapes [29]. Finally, FeCl₃ solution was poured onto the later mixture followed by stirring for 0.5 h. Addition of NaOH solution in step wise manner till reaching pH equal 12 was attained to the mixture that left under stirring for 1 h. Indeed, condensation reactions are expected to occur between the metal ions and the citrates/PVA to yield a complex or polymer network in a colloidal state known as sol facilitated by NaOH addition, which immediately form gel moieties. The resultant sol-gels were autoclaved for 48 h at 453K. Finally, the obtained mixtures were washed with distilled water and then annealed in an oven at 573 K for 6 h.

2.3. Physical measurements

2.3.1. X-ray diffraction

X-ray diffraction (XRD) was measured at room temperature by using a Philips diffractometer (type PW-3710). The patterns were run with Ni-filtered copper radiation ($\lambda = 1.5404\text{\AA}$) at 30 kV and 10 mA with a scanning speed of $2\theta = 2.5^\circ/\text{min}$. The mean particle size was calculated using the Debye–Scherrer Eq. (1), in which K is a constant equal 0.9, λ is the wavelength of the Cu K α radiation, β is the half peak width of the diffraction peak in radiant[30].

$$D = \frac{K\lambda}{\beta \cos\theta} \quad (1)$$

2.3.2. FTIR spectroscopy

The Fourier transform infrared (FT-IR) spectra were recorded via a single beam Perkin Elmer Spectrometer (RXI FT-IR), with a resolution of 2cm^{-1} . The samples were grounded with KBr (1:100) so as to form tablets, which mounted into the sample holder in the cavity of the spectrometer. The measurements were recorded at the room temperature in the region $4000\text{--}400\text{ cm}^{-1}$.

2.3.3. N₂ adsorption

The surface properties namely BET surface

area, total pore volume (V_p) and mean pore radius (r) were determined from N₂ adsorption isotherms measured at 77 K using conventional volumetric apparatus. The samples were out-gassed at 473 K for 3 h under a reduced pressure of 10^{-5} Torr before starting the measurement. The total pore volume was taken from the desorption branch of the isotherm at $p/p^0 = 0.95$, assuming complete pore saturation.

2.3.4. Ultraviolet-visible diffuse reflectance spectroscopy

Diffuse Reflectance Ultraviolet–visible spectroscopy (UV–vis DRS) of the samples was carried out at room temperature using UV–vis JASCO spectrophotometer, V-570, in the range of 200–1000 nm. The UV-vis spectra were processed with Microsoft Excel software, consisting of calculation of the Kubelka-Monk function, $F(R_\infty)$, which was extracted from the UV-vis DRS absorbance. The edge energy (E_g) for allowed transitions was determined by finding the intercept of the straight line in the low-energy rise of the plot of $[F(R_\infty)h\nu]^2$, for the direct allowed transition, vs $h\nu$, where $h\nu$ is the incident photon energy

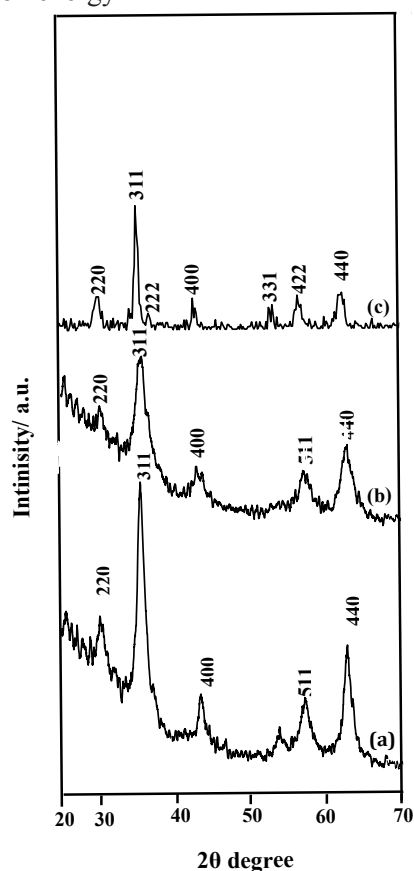


Fig.1: XRD patterns of (a) MnFe₂O₄, (b) CoFe₂O₄ and (c) ZnFe₂O₄ samples calcined in air at 573 K.

2.3.5. Transmission Electron Microscope (TEM)

TEM micrographs were measured using a FEI; model Tecnai G20, Super twin, double tilt 1010, at an accelerating voltage of 200 KV. The powder samples were put on carbon foil with a microgrid. TEM images were observed with minimum electron irradiation to prevent damage to the sample structure. The elemental compositions of the composite material were investigated by energy-dispersive X-ray attached to the TEM equipment. The average particle diameter

(d) was calculated by the following formula:

$$d = \frac{\sum n_i d_i}{\sum n_i} \quad (2)$$

where n_i is the number of particle diameter d_i in a certain range, and $\sum n_i$ is more than 100 particles on TEM images of the sample. Computer-assisted counting of nanoparticle images and automated image analysis based software package including KONTRON KS 400 (Zeiss-Kontron) was used.

Table 1: State of spinel ferrite samples as characterized by X-ray diffraction, Surface Texturing and optical band gap (Eg).

Samples	Data of XRD			Surface Texturing				Data of Magnetic			Band gap (ev)	Average Size by TEM (nm)
	Cryst. size (nm)	Lattice paramt. (Å)	Cell Vol. (Å) ³	S _{BET} (m ² /g)	S ^{ext} (m ² /g)	r ⁻ (Å)	V _p ^{total} (cm ³ /g)	H _c (Oe)	Mr (emu/g)	Ms (emu/g)		
MnFe ₂ O ₄	2.34	8.365	585.433	67.1	67.1	67.5	0.227	48.0	42.1	135	1.25	10.6
CoFe ₂ O ₄	5.88	8.379	588.352	114	114	34.1	0.194	49.9	40.1	37	0.9	8.72
ZnFe ₂ O ₄	2.58	8.411	595.081	91.6	91.6	35.1	0.160	48.6	—	—	1.3	6.27

Table 2: Decomposition temperature, order and activation parameters of spinel ferrite prepared by hydrothermal methods (Horowitz and Gershon Metzger)

Samples	Step	T/K	A/ S ⁻¹	E/ KJ mol ⁻¹	R ²	ΔH* / KJ mol ⁻¹	ΔS* / KJ mol ⁻¹ K ⁻¹	ΔG* / KJ mol ⁻¹
MnFe ₂ O ₄	First	328	2.05x10 ³	30.082	0.986	27.3523	-0.163	80.927
	Second	642	1.16x10 ¹⁴	188.579	0.947	183.236	0.037.114	159.379
	Third	769	6.38x10 ⁻⁹	126.747	0.998	120.350	-0.428	450.317
CoFe ₂ O ₄	First	611	0.191	9.465	0.971	4.379	-0.264	166.152
	Second	763	9.96x10 ⁷	139.431	0.998	133.083	-0.080	194.533
	Third	1231	1.30x10 ¹³	313.216	0.916	302.974	-0.522	946.819
ZnFe ₂ O ₄	First	332	1.58x10 ³	29.839	0.988	27.075	-0.165	82.081
	Second	551	2.57x10 ⁴	63.466	0.961	58.880	-0.146	139.683
	Third	1222	2.97x10 ¹¹	253.546	0.993	243.385	-0.477	826.816.9

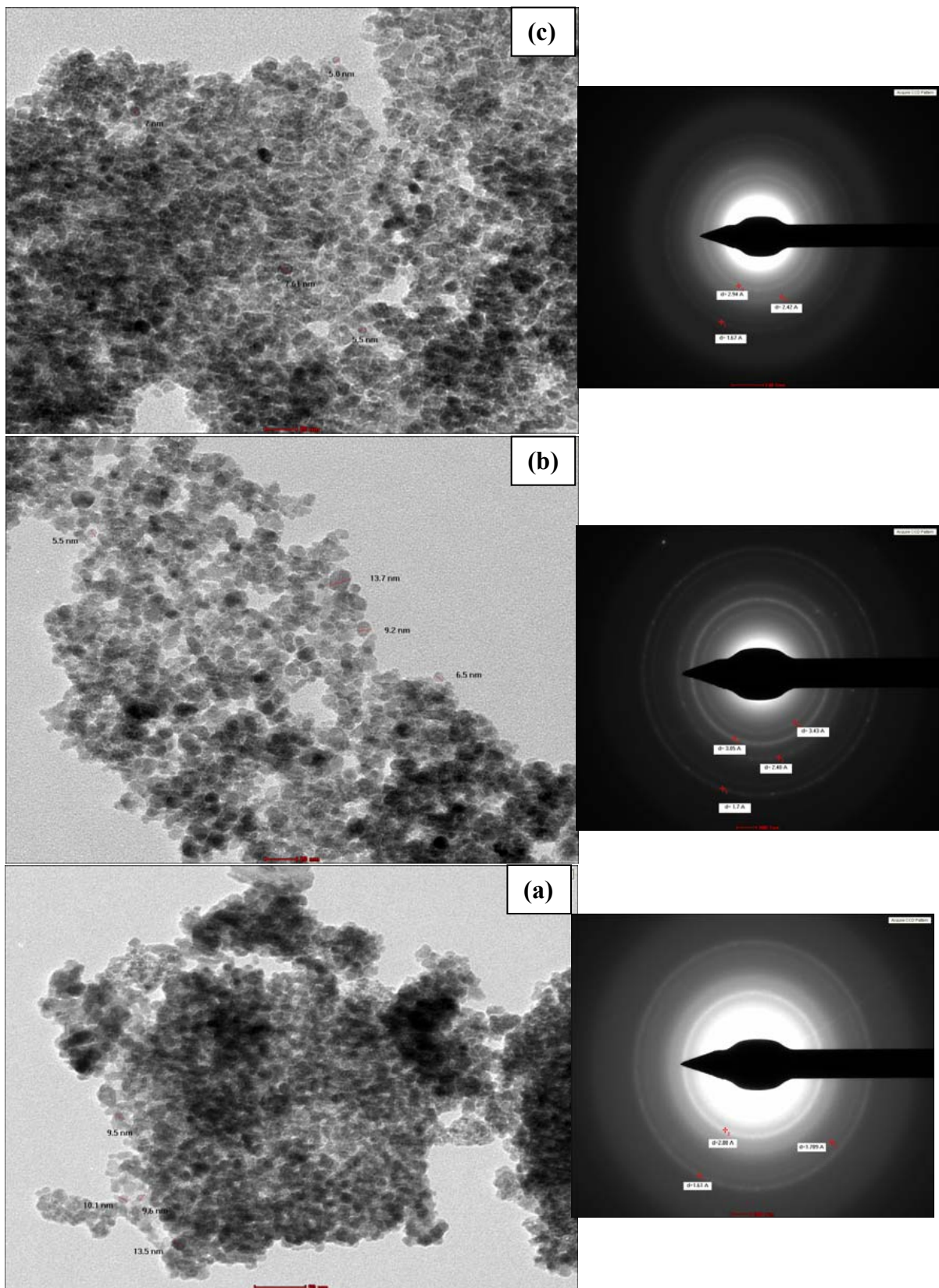


Fig. 2: TEM images and SAED of (a) MnFe₂O₄, (b) CoFe₂O₄ and (c) ZnFe₂O₄ samples calcined in air at 573 K.

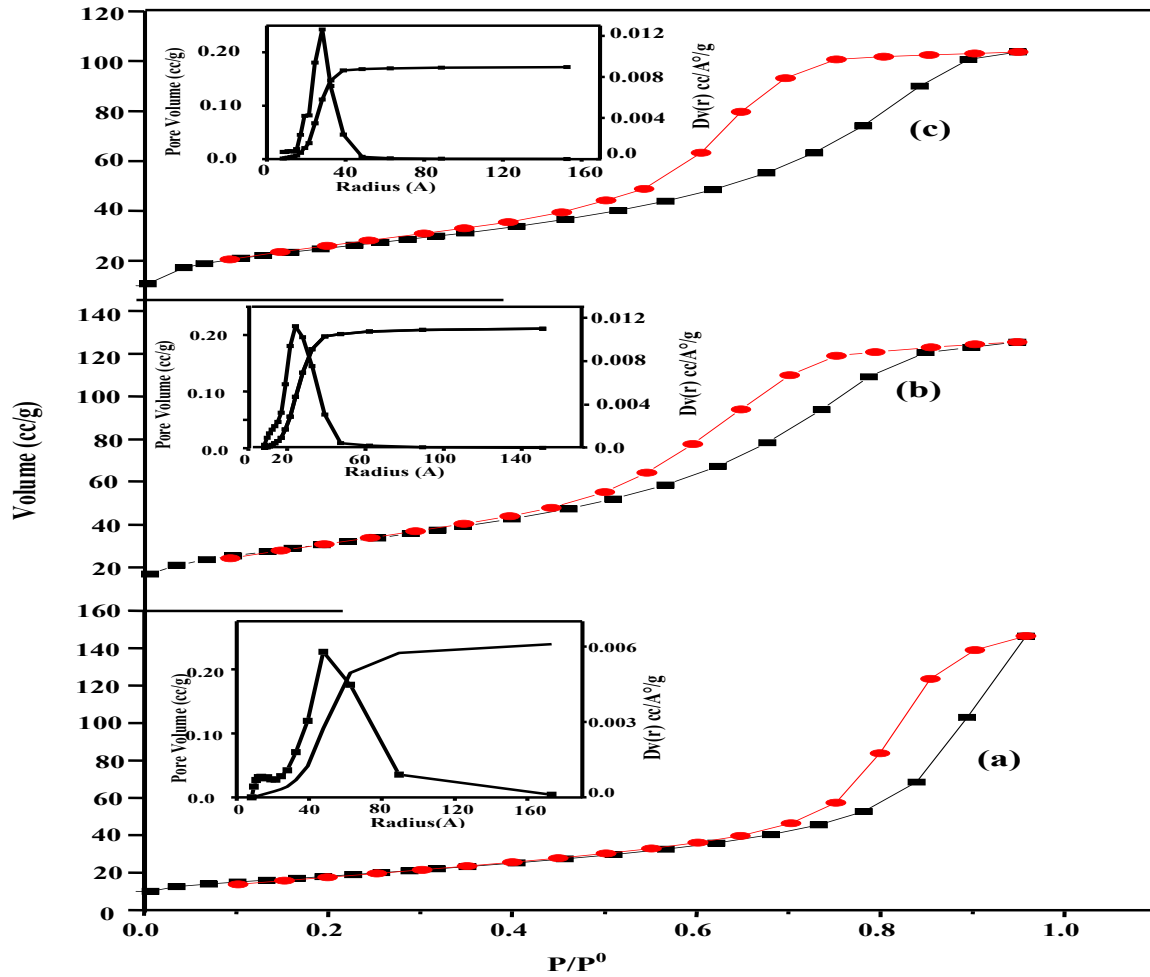


Fig. 3: N₂ adsorption–desorption isotherms and corresponding pore size distribution curves of (a) MnFe₂O₄, (b) CoFe₂O₄ and (c) ZnFe₂O₄ samples calcined in air at 573 K.

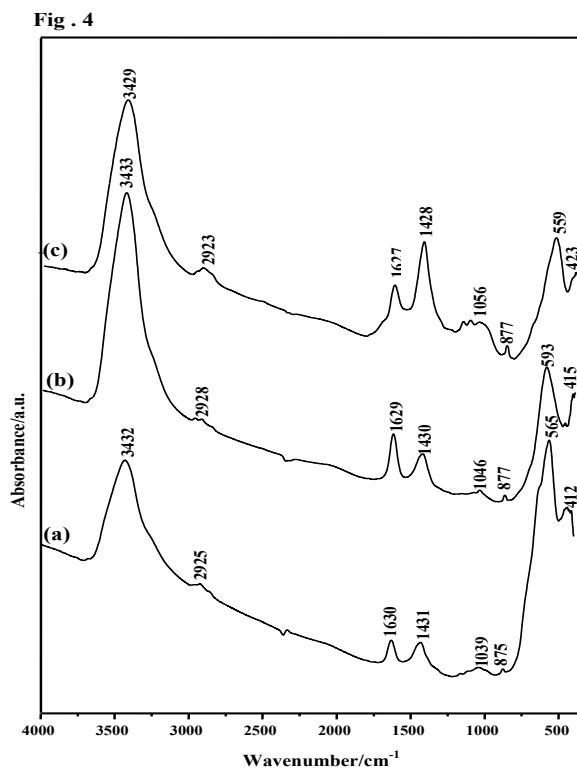


Fig. 4: FT-IR absorbance spectra of (a) MnFe₂O₄, (b) CoFe₂O₄ and (c) ZnFe₂O₄ samples calcined in air at 573 K.

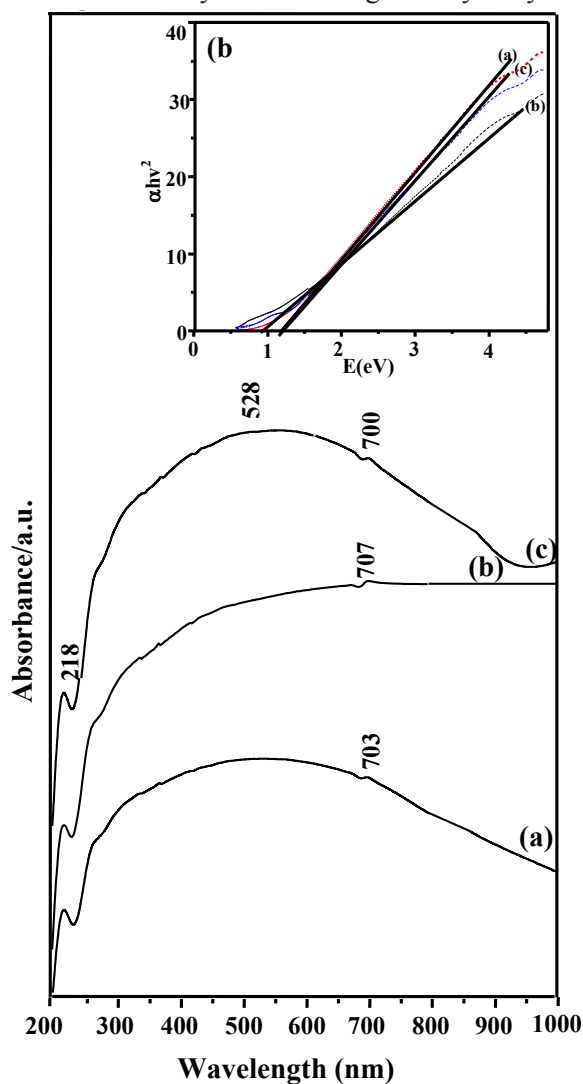


Fig. 5: Diffuse reflectance versus wavelength for (a) MnFe₂O₄, (b) CoFe₂O₄ and (c) ZnFe₂O₄ samples calcined in air at 573 K. The inset shows the graphical representation of $(F(R)) \cdot h\nu^2$ vs. $h\nu$.

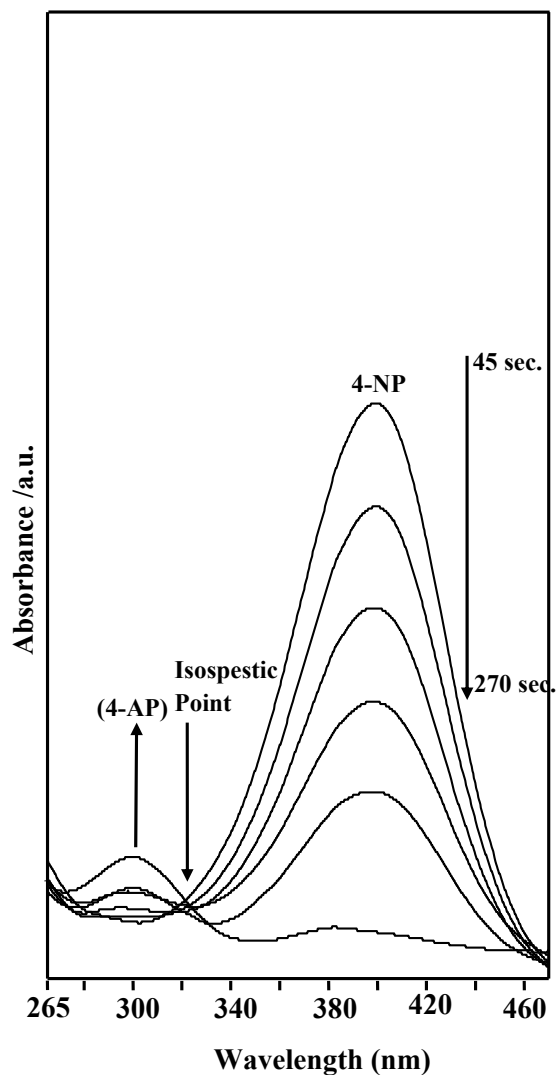


Fig. 6: UV-vis absorption spectra of the reduction of 4-NP using MnFe₂O₄: Conditions: 100 mL 4-NP conc. 0.1mmol L⁻¹, 12.5 ml NaBH₄ conc. 0.5M, 100 mg (1g/l), T = 298 K

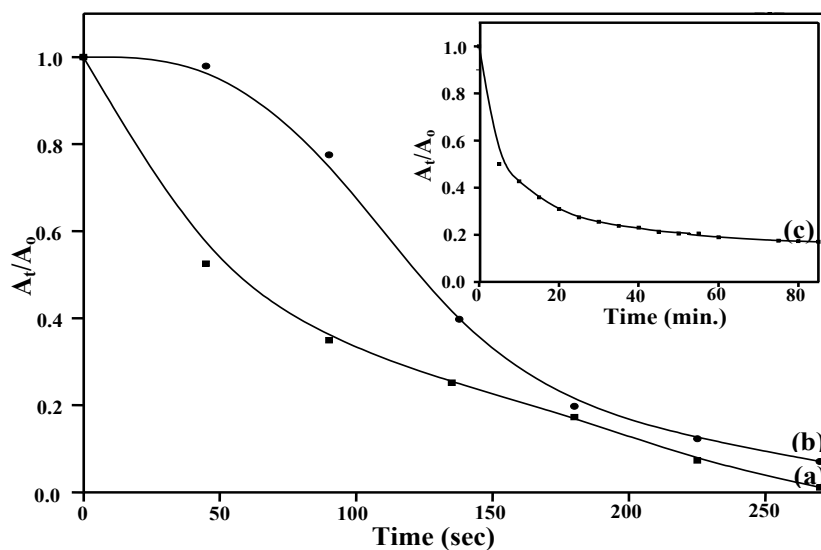


Fig. 7: The change in the concentration of 4-NP with time in the reduction of 4-NP by MnFe₂O₄ in the presence of aqueous NaBH₄. Reaction conditions: 100 mL 4-NP of conc. 0.1mmol L⁻¹, NaBH₄ conc. Of 0.5M, 0.1 g catalyst, T = 298 K.

Fig. 8: Plots of $\ln(A_t/A_0)$ vs. time for the reduction of 4-NP in the presence of (a) $MnFe_2O_4$ and (b) $CoFe_2O_4$ and in set (c) $ZnFe_2O_4$ samples calcined in air at 573 K. Reaction conditions: 100 mL 4-NP of conc. 0.1mmol L⁻¹, $NaBH_4$ conc. Of 0.5M, 0.1 g catalyst, $T = 298$ K.

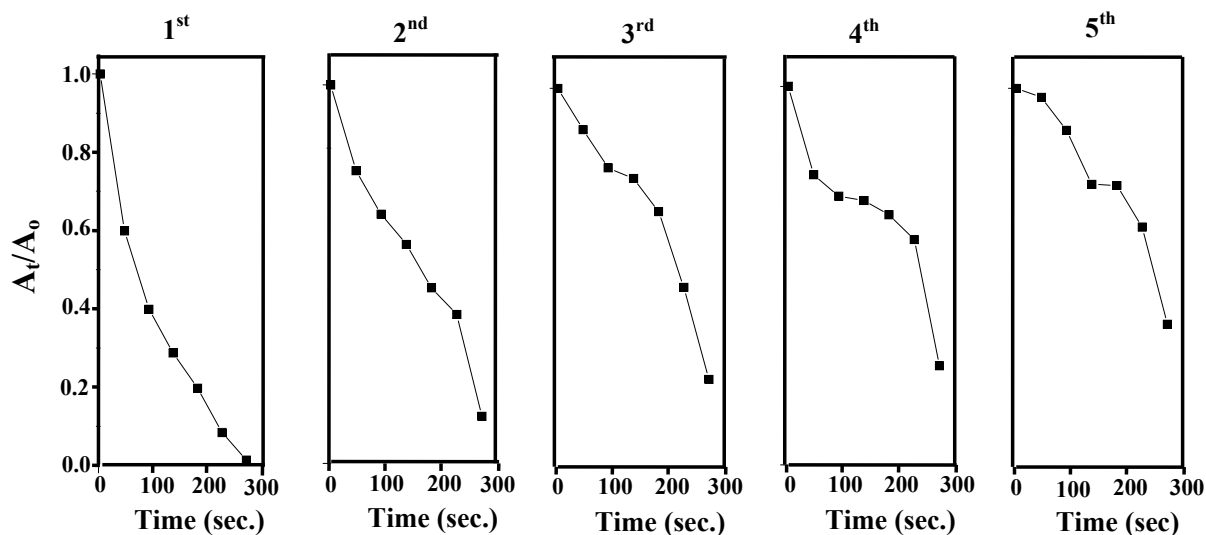
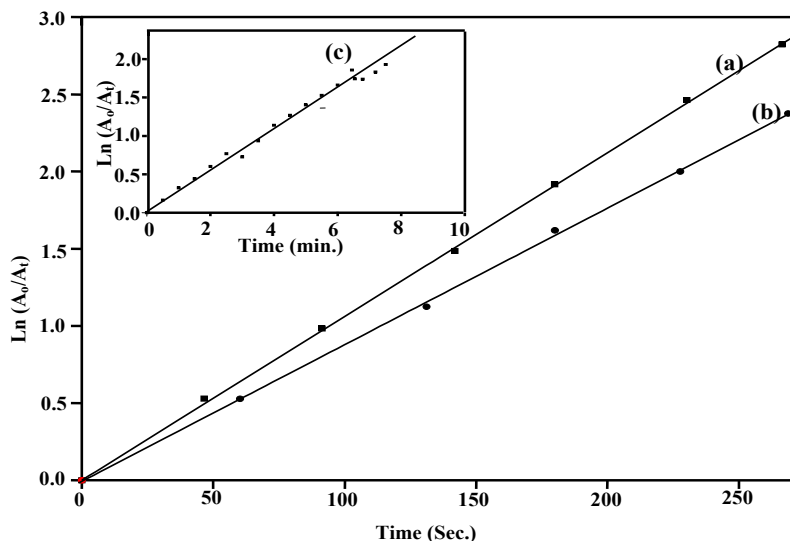


Fig. 9: Repeated cycles up to 5 times illustrating the reduction of 4-NP over $MnFe_2O_4$. Reaction conditions: 100 mL 4-NP of conc. 0.1mmol L⁻¹, $NaBH_4$ conc. of 0.5M, 0.1 g catalyst, $T = 298$ K.

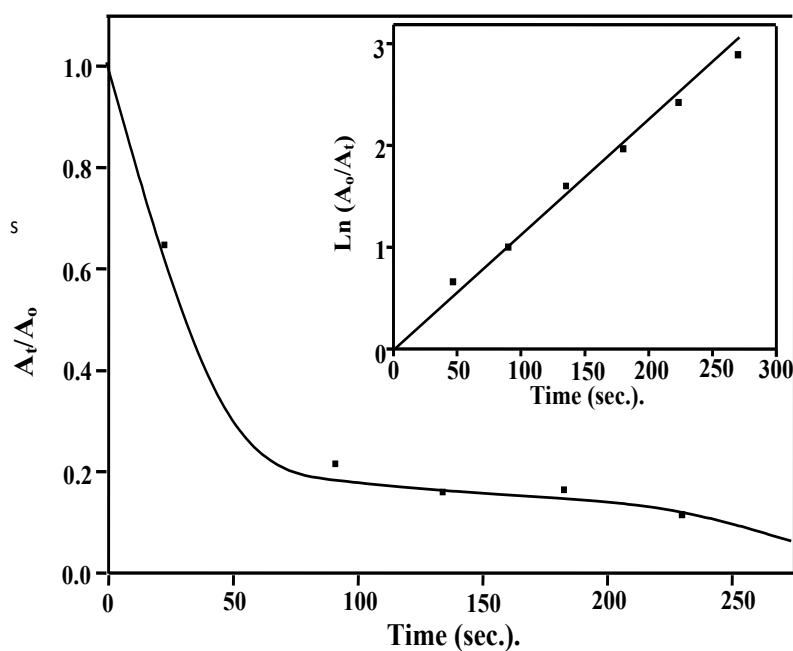


Fig. 10: The change in the concentration of picric acid reduction with time in presence of $MnFe_2O_4$ catalyst, and in-set is the $\ln A_0/A_t$ vs. time of the same graph. Reaction conditions: 100 mL 4-NP of conc. 0.1mmol L⁻¹, $NaBH_4$ conc. Of 0.5 M, 0.1 g catalyst, $T = 298$ K.

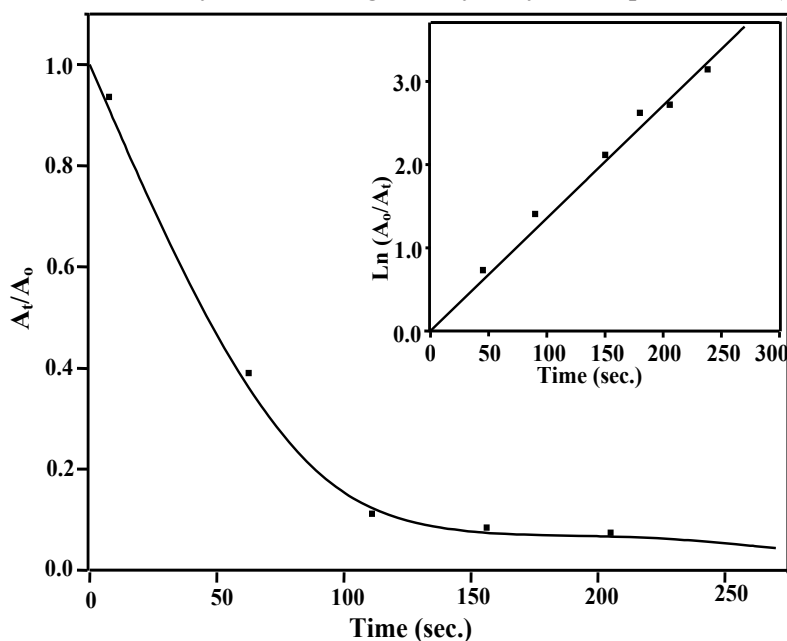


Fig. 11: The change in the concentration of p-nitroaniline reduction with time in presence of MnFe₂O₄ catalyst in the presence of aqueous NaBH₄ with reduction, and the in-set is Ln A₀/A_t vs time of the same graph. Reaction conditions: 100 mL 4-NP of conc. 0.1mmol L⁻¹, NaBH₄ conc. Of 0.5M, 0.1 g catalyst, T = 298 K.

2.4. Catalytic reaction

To investigate the catalytic reduction of 4-nitrophenols, 2,4,6-trinitrophenol and 4-nitroaniline, 100 ml of 0.1mmol aqueous solution of the nitroaromatics were taken in a 100 ml beaker and 12.5 ml of 0.5 M (5 equivalents) of NaBH₄ was added. The solution was subjected to constant stirring. with the addition of NaBH₄, the yellow color of the solution was darkened due to the formation of phenolate ions. A desired amount of MFe₂O₄ (M =Mn, Co, Zn) nanoferrite catalysts was added; so as to reaching 1g/l, while stirring was continued at room temperature. The dark yellow color of the solution progressively vanished, demonstrating the reduction of nitroaromatics. The reaction progress was checked via withdrawing samples from the reaction mixture at normal time intervals. The conversion of nitroaromatics to the corresponding aminoaromatics was checked by UV-Visible spectroscopy (a Perkin Elmer Lamda-900) by measuring the absorption maxima corresponding to reactant nitrocompounds as well as product aminocompounds. After the completion of reaction, i.e. after complete disappearance of the yellow color, the catalyst was separated with the help of an external magnet. The selective formation of aminoaromatics and their reaction kinetics were determined via capillary column gas chromatography (varian 3900) to confirm that the amino-products were the only ones at the end of the reaction.

RESULTS AND DISCUSSION

The structure and morphology of nanoferrites

The purity and crystallinity of as synthesized nanoferrites were examined by XRD and shown in Fig.1. All the strong sharp diffraction peaks in CoFe₂O₄ (JCPDS 22-1086), MnFe₂O₄ (JCPDS 73-1964) and ZnFe₂O₄ (JCPDS 22-1012) samples are well indexed respectively, to the corresponding cubic spinel structure and a face-centered cubic (fcc) phase with Fd3m space group. The obtained patterns indicate that the synthesized samples are highly crystalline and in single phase without impurities. In conformity, The lattice constant a calculated from the patterns of CoFe₂O₄, MnFe₂O₄ and ZnFe₂O₄ samples was 8.379, 8.365 and 8.411 Å respectively (Table 1), very close to the reported data ($a = 8.360-8.511$ Å) [30]. Increasing the lattice parameter for Zn ferrite is due to increasing the ionic radius of Zn²⁺ (0.82 Å) relative to other metal ions leading to an expansion. Accordingly, this indeed indicates that the sol gel-hydrothermal is a perfect method for the spinel synthesis without extra phases. The morphologies of CoFe₂O₄, MnFe₂O₄ and ZnFe₂O₄ were characterized by TEM (Fig. 2). The obtained TEM image of ZnFe₂O₄ revealed a nanocircular structure with an average size of 6.27 nm. The illustrated selected area electron diffraction (SAED) pattern of ZnFe₂O₄ nanoparticles is indexed perfectly to

the face centred cubic structure via the existed facets at 2.94, 2.42 and 1.67 Å, in agreement with XRD results. Similarly, the TEM images of CoFe₂O₄ and MnFe₂O₄ those demonstrated high crystalline nanoparticles of spherical shape indicate, respectively average diameters equal 8.72 nm and 10.6 nm. The obtained rings in SAED patterns of later samples are perfectly indexed to highly crystalline pure cubic phase via notifying the facets at 3.43, 3.05, 2.40, and 1.7 Å for CoFe₂O₄ and 2.80, 1.78 and 1.61 Å for MnFe₂O₄.

3.2. Surface properties

The N₂ adsorption-desorption isotherms for the nanoferrites are shown in Fig. 3 together with the corresponding pore size distribution curves. The N₂ adsorption-desorption isotherms for all of the nanoferrites exhibit type IV isotherm, which are typical of mesoporous materials, with a type H₂ hysteresis loop associated to capillary condensation in the mesopores. ZnFe₂O₄ shows broader hysteresis loop than CoFe₂O₄ covering the range from $p/p^0 = 0.12$ to 0.95 where the later covers the range from $p/p^0 = 0.22$ to 0.95. This points that ZnFe₂O₄ contains higher percentages of micropore type of pores. On the other hand, MnFe₂O₄ occurs in the pressure range from 0.55 to 0.95 emphasizing the mesoporosity type of pores. The pore size distribution curves displayed unimodal type of pores covering the range from 15 to 50 Å in ZnFe₂O₄ with a maximum distribution at 30 Å where that of CoFe₂O₄ indicates a maximum at 28 Å displayed in the range from 9 to 48 Å. On the other hand, MnFe₂O₄ indicates bimodal distribution at 10 and 60 Å highlighting the increase of the mesoporosity of this sample comparatively. The BET surface area, pore volume and pore diameter of synthesized nanoferrites are given in Table 1. The surface area of nanoferrite catalysts follows the order: CoFe₂O₄ > ZnFe₂O₄ > MnFe₂O₄, whereas MnFe₂O₄ indicated the highest pore volume and pore radius values. The reduction in the surface area of ZnFe₂O₄ (91.6 m²/g) compared to CoFe₂O₄ (114.21 m²/g) confirms the presence of residual organics blocking some mesopores in ZnFe₂O₄; as will be confirmed from IR results, and probably transferred some of it into micropores; as evident from the isotherm tail of this sample.

Whereas, the reduction confirmed in MnFe₂O₄ (67.1 m²/g) is probably due to increasing both pore volume and radius comparatively. Moreover, the marked enhancement in surface area and pore volume of our synthesized nanoferrites compared to those fabricated by others such as pure ZnFe₂O₄-MM (11.51 m²g⁻¹), ZnFe₂O₄-NP (3.30 m²g⁻¹) and hybrid of ZnFe₂O₄ with graphene (26.35 m²g⁻¹) was observed [31]. This probably due to the templating route attained via using PVA in creating mesopores based on self-assembly of this nonionic surfactant with the ferrite precursors. The average pore diameter calculated by the Barrett–Joyner–Halenda (BJH) method for the entire nanoferrites indicates a value around 34–35 Å for ZnFe₂O₄ and CoFe₂O₄ and 67.5 Å for MnFe₂O₄ which is clear evidence for the formation of mesoporous structure with uniform size. Indeed, the unique spherical particles with ordered cubic spinel structure and of mesoporous nature may provide more active sites for absorption of nitroarene molecules, resulting in an enhanced catalytic reduction activity especially for MnFe₂O₄.

3.3. FTIR Study

FTIR spectra are employed to verify the nanoferrites formation after calcining at 573 K in the wavenumber range of 400–4000 cm⁻¹. All the spectra show (Fig. 4) two principle absorption bands in the range of 400–600 cm⁻¹. These two vibrational bands correspond to Fe–O and M (Zn, Co and Mn)–O assigned respectively, to intrinsic lattice vibrations of octahedral (412–423 cm⁻¹) and tetrahedral coordination (565–593 cm⁻¹) in the spinel structure [32]. Shifting the latter into longer wavenumbers than that of the former was due to shortening the bond length in tetrahedral structure than that in octahedral one. The stretching vibration of the Co–O (593 cm⁻¹) group exhibited a significant shift towards high wavenumbers compared to other tetrahedral vibrations (559–565 cm⁻¹), suggesting a strong hybridization between Co and Fe while forming CoFe₂O₄. This was in part due to decreasing the ionic radius of Co²⁺ as well as increasing its electronegativity (1.88) compared to rest metals. This also specifies that more Co²⁺ ions move to tetrahedral positions. On the other hand, increas-

ing the ionic radius of Zn²⁺ ions makes the Fe³⁺ ions migrate to the octahedral sites, and consequently decreases the tetrahedral vibration frequency (559 cm⁻¹), to be the lowest comparatively. Conversely, migration of the Fe³⁺ ions to the octahedral site increases the octahedral vibration frequency (423 cm⁻¹). The bands with peaks in the range of 1039-1056 cm⁻¹ and 875(877) cm⁻¹ were assigned, respectively to the C-O stretching vibrations and to C-C stretching vibrations. The bands in the range of 1428 to 1431 cm⁻¹ are associated with C-H bending vibration of methylene groups whereas those localized at ~1630 cm⁻¹ and ~3432 cm⁻¹ were associated to the deformation of H₂O vibration and O-H stretching vibration, respectively [33]. This suggests that thermal treatment at 573 K; as performed to our samples, did not remove all organics/PVA moieties however, residual carbonaceous compounds were exposed on all ferrite surfaces. It seems also from the spectra that MnFe₂O₄ has the lowest band intensities occurred in the 800-4000 cm⁻¹ range revolving that it contains the lowest carbonaceous compounds as well as water of hydration probably due to decreasing its ionic radius .

3.4. Optical study

In order to elucidate the optical response and to determine the band gaps of the nanoferrite samples, UV-visible diffuse reflectance spectroscopy (UV-vis DRS) was carried out, and the results are depicted in Fig.5. The spectral reflectance was measured in the wavelength range of 200–1000 nm. Although the spectral shapes are generally same, there are prominent differences in the reflection edges. All the samples exhibit a band at 218 nm together with a broad one at 270 nm. These bands are respectively assigned to π - π^* and n - π^* transitions emphasizing the presence of residual organics. An apparent enhancement of the absorption throughout the visible-light region is observed with for all samples till 1000 nm. This probably correlated to the exhibited dispersion and to the strong interaction between M (Zn, Co, Mn)-O and Fe-O; as evidenced previously using XRD and IR results. The absorption shoulders of the nanoferrite spectra in the visible regions (500-750 nm)

may be attributed to the electron excitation from the O²⁻p level into the Fe 3d level for spinel-type compound [34]. The absorption intensity of the nanoferrites ZnFe₂O₄ was extremely enhanced compared to other samples to be in the order: ZnFe₂O₄ > Co Fe₂O₄ > MnFe₂O₄. This was due to the good dispersion of ZnFe₂O₄ as well as to the decreased crystallites size; that resulted in quantum confinement effects [35], comparatively as derived from TEM observation. The facile formation of ZnFe₂O₄ and the exhibited decreased crystallites size could be responsible for increasing the electronic density and thus increasing the absorption intensity.

The values of optical transition obtained by extrapolating the straight line portion to energy axis at zero absorption coefficients give the direct optical band gaps. In particular, we found that E_g decreases in the following sequence: Zn-Fe₂O₄ (1.3 eV) > MnFe₂O₄ (1.25 eV) > CoFe₂O₄ (0.9 eV). These results indicate the capability of later samples for capturing visible light than corresponding ones synthesized by different methods as well as exceeding TiO₂ photocatalytic nanoparticles [36]. Smaller band gap value was clearly observed for the nanoferrite CoFe₂O₄. However, this later sample indicates lower absorption intensity than ZnFe₂O₄. Indeed, this is because Co that is associated with excess electrons; not stable as half-filled (Mn) or completely filled (Zn), can easily excited when coupled with Fe ions and exposed to photoirradiation, then it can be excited to inject electrons into the conduction band of Fe-O. The evolution of additional sub-band-gap energy levels that are induced by the abundant surface and interface defects in the agglomerated nanoparticles also decreases E_g value. The inverse relationship of band gap (1.3 eV) with particle size (6.27 nm) for ZnFe₂O₄ (Table 1) was attributed to the defects or due to change in hybridization with the change in cell volume; and this specific sample has shown the highest cell volume. The as-prepared materials displayed excellent absorption in the visible region justifying their optical applications.

3.5. Catalytic reduction of nitroarenes compounds

The reduction of 4-NP over the nanoferrite

samples in the presence of NaBH_4 was previously investigated on similar samples for the useful production of 4-AP [37–38]. However, our synthesized samples showed comparatively fascinating higher performances even under dark conditions. This reaction was used as a model reaction not only to examine surface texturing and the effect of varying parameters while synthesizing ferrite nanoarchitectures but also investigating the effects of structural changes while nanoferrites syntheses on their catalytic performances. It is observed that when NaBH_4 solution was added to the 4-NP solution, the colour of the solution was intensified via giving a peak maximum at $\lambda=401$ nm, indicative of formation of 4-nitrophenolate ions. This solution was stable for hours in absence of any catalyst emphasizing that no hydrogenation reaction took place and rather confirm that this reaction is preceded catalytically. Interestingly, after the addition of nanoferrites to the solution containing 4-NP + NaBH_4 ; while stirring in the dark, there was a continuous fading of the yellow color until vanishing. This indeed occurs via a decrease in the absorption peak of max. At $\lambda=401$ nm with simultaneous evolution of that $\lambda=300$ nm due to 4-AP formation, Fig 6. This Figure indicates the reduction that occurred on MnFe_2O_4 takes place and accomplished in 270 second, the fastest ever reduction reaction accomplished so far under dark condition on similar samples. The UV-Vis spectra show an isosbestic point (Fig. (6), 320 nm), illustrating that the catalytic reduction of 4-NP yields only 4-AP without by-products and proceeds via only one consistent mechanism [39]. Plotting A_t/A_0 vs. t (Fig.7) indicates an abrupt decrease in the concentration of 4-nitrophenolate ion in the first 90 sec of the reduction in presence of MnFe_2O_4 surpassing that of CoFe_2O_4 probably due to the facile evolution of H_2 over the former, comparatively. The inset Figure shows that the nitrophenolate color still exists till 80 min reaction time in case of ZnFe_2O_4 giving reduction conversion comprised of 80%. Plotting $\ln A_0/A_t$ vs. t (sec) indicates straight lines (Fig.8) with slopes representing reaction rate constants. These lines indicate that this reduction reaction follows pseudo-first order rate kinetics. The rate constant values performed at 298 K were in the

order: MnFe_2O_4 (0.011 sec^{-1}) > CoFe_2O_4 (0.0089 sec^{-1}) > ZnFe_2O_4 (0.0271 min^{-1}). The inset Figure represents ZnFe_2O_4 nanocatalyst signifying the disappearance of 4-NP color in minute's reaction time not in seconds as depicted for Mn and Co ferrites. Indeed, it is clarified that the catalytic reduction performance of later nanoferrites exceeded that of ZnFe_2O_4 and MnFe_2O_4 surpassed that of CoFe_2O_4 by a factor of 1.24. Based on the experimental results, one can attribute the increase of the reduction rate of MnFe_2O_4 was not due to decreased crystallites size and surface area values but to the increased pore radius and pore volume values. Accordingly, based on the committed high catalytic potential of MnFe_2O_4 , we chosen it to perform some further reactions. The rate constants obtained for the reduction of 4-nitrophenol via our synthesized nanoferrites were markedly higher as compared to those mentioned in literatures where expensive metal composites were used as catalysts [14,23,38]. Furthermore, the facile procedure employed in this work in synthesizing magnetically separable nanoferrites is a good approach for alternative catalysts for nitrophenols reduction. To explore the applicability of the MnFe_2O_4 catalyst and its reuse, cycles of newly catalyst were tested for the reduction of 4-NP (Fig. 9). Experiments were performed where the nanocatalyst MnFe_2O_4 was recovered and reused without any treatment via keeping all other parameters constant. The results revealed that MnFe_2O_4 shows a very good activity for five catalytic runs with a small loss in the 4-NP conversion. The conversion of 4-NP after the fifth run maintains activity as high as 75% concluding that the MnFe_2O_4 catalyst possesses reasonable stability and high potentiality for practical applications.

The reduction of 2,4,6-NP and 4-NA was also achieved using the nanocatalyst MnFe_2O_4 under similar reaction conditions. 2,4,6-NP shows absorption peak at 355 nm in the UV-visible spectrum. With the catalyst addition, the yellow color of the reaction mixture started fading and the absorption intensity of the peak at $\lambda=355$ nm started decreasing illustrating the reduction of 2,4,6-NP to 2,4,6-AP via existence of a new peak at $\lambda=299$ nm. The reaction was fast and completed in 270 sec with rate constant equal

0.01134 sec⁻¹(Fig. 10). Similarly, 4-NA absorbs at $\lambda = 382$ nm in the UV-Visible spectrum and the progress of the reaction was followed via existence of a new peak at 304 nm representing the corresponding amino-compound. The percent conversion for the reduction of 4-NA using MnFe₂O₄ seen in Fig. 11; and completed in 270 sec, indicated rate constant equal 0.01355 sec⁻¹ (in-set Fig.11).

It can be seen that the rates of reduction of the three of nitro-aromatics performed using MnFe₂O₄ followed the order; 4-NA (0.01355 sec⁻¹) > 2,4,6-NP (0.01134 sec⁻¹) > 4-NP (0.01061 sec⁻¹). It has been acknowledged from literatures [39] that the reduction reaction proceeds via formation of nitrophenolate ion as an intermediate in NPs or via hydroxylamine in 4-NA. The order of reactivity of nitro-aromatics can be explained on the basis of two factors namely the formation of intermediates and their reactivity's. For the formation of nitrophenolate ion, the acidic strength for example of nitrophenols plays an important role where NaBH₄ acts as a Lewis base. The order of acidic strength of the nitroaromatics is 2,4,6-NP > 4-NA > 4-NP and the stability of nitrophenolate ions follow the same order. This is due to the fact that in 2,4,6-nitrophenolate ion, the -ve charge of oxygen is delocalized through the benzene ring that stabilized via resonance besides inductive effect of nitro groups those further contribute to the facile liberation of H ion. However, exceeding the reduction rate of 4-NA on MnFe₂O₄ compared to other nitroaromatics could be due to the electron donating ability of NH₂ as well as due to decreasing the electronegativity of nitrogen in aniline moieties compared to oxygen of hydroxyl group in nitrophenol compounds and thus nitrophenolate ions. Also picric acid suffers from steric hindrance upon orientation on the catalyst surface rather than 4-NA. In these nitroaniline molecules, the lone pair of electron of the amino nitrogen atom is attracted towards the strong electron withdrawing NO₂ groups resulting in a resonating structure. Hence, the amino nitrogen becomes positively charged in nitroaniline by which an electrostatic interaction with MnFe₂O₄ at the pH_{zpc} equal 7.10 is expected. It wise reporting that nitroarenes solution acquire alkalinity in the pH range 9.6-

9.95 while performing the reduction reactions. Accordingly, at later margin MnFe₂O₄ acquires negative charges on its surface and thus an expected electrostatic repulsion e.g. between the ionized 4-nitrophenolate ions and the ferrite surfaces can be presumed. Conversely, electrostatic attraction is likely between residual positive charges exposed on nitroaniline and those of negative ones created on ferrites surface during interaction. Indeed, the 4-nitrophenolate molecules have an additional -OH group of activating character, which partly reduces the effect of NO₂ group increasing its dispersive interactions with MnFe₂O₄ however, the residual positive charges on 4-NP groups are lower than those on 4-NA ones. Accordingly, the enhanced electrostatic interaction between MnFe₂O₄ with the residual positive charges created on 4-NA exceeded that with 4-NP facilitated the reduction of the former than that of the later. Increasing the reaction rate of MnFe₂O₄ with nitroaniline than with 4-nitrophenol is also due to their hydrophobicity determined by their solubilities: (cs, 4-NP=0.087 mol/l, cs, NA=0.015 mol/l), and the effect of adsorbate functional groups and their specific interactions with the active sites of nanoferrite surface. However, increasing the reduction rate of nitroarenes on CoFe₂O₄ and MnFe₂O₄ than on ZnFe₂O₄ is presumably due to exceeding the adsorption of nitrocompounds on former ferrites than that on the later facilitated by electrostatic forces.

CONCLUSION

In conclusion, MFe₂O₄ (M = Zn, Co, Mn) nanoparticles (6-10 nm) were successfully synthesized in a pure spinel form using a PVA template-engaged reaction via a sol gel-hydrothermal technique followed by heating at 573 k for 6 h in air. These materials exhibited high catalytic reduction capabilities toward 4-NA and 4-NP and 2,4,6-NP. The merits of the versatile nanostructures and the high magnetic properties make MnFe₂O₄ nanoparticles very prospective candidates for aminoaromatics reduction under dark conditions with great performances exceeded those in literatures under similar conditions. The significant enhancement in reduction activity can be ascribed to the MnFe₂O₄ surface that

was favorable as an efficient adsorbent; in the sense of increasing mesoporosity character via enhancing pore volume and pore radius values comparatively, and to the inter-valence electron charge transfer between Mn^{2+} - Mn^{3+} and Fe^{2+} - Fe^{3+} ion pairs..

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